

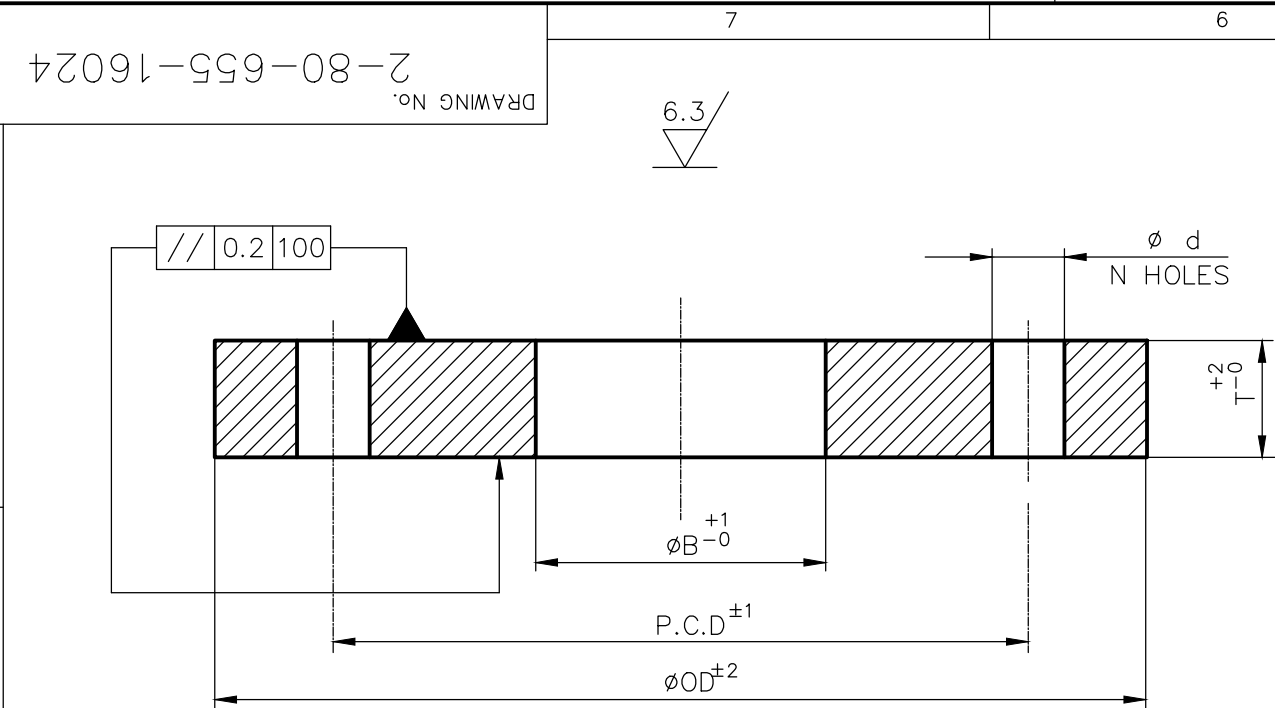
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VAR NO.	FLANGE SIZE	Ø OD	T	PCD	N	Ø d	Ø B
01	OD406	597	20	540	16	19	409
02	OD457	635	20	578	16	19	460
03	OD508	699	20	635	20	19	511
04	OD610	780	20	725	20	19	613
05	OD711	895	20	840	24	19	714
06	OD813	1015	20	950	24	19	816
07	OD914	1115	20	1050	28	19	917
08	OD1020	1170	20	1120	32	19	1023
09	OD1120	1270	20	1220	36	19	1123
10	OD1220	1370	20	1320	40	19	1223
11	OD1320	1470	20	1420	44	19	1323
12	OD1420	1570	20	1520	48	19	1423
13	OD1520	1670	20	1620	48	19	1523
14	OD1620	1770	20	1720	52	19	1623
15	OD1720	1870	20	1820	56	19	1723
16	OD1820	1970	25	1920	60	24	1823
17	OD1920	2070	25	2020	64	24	1923
18	OD2020	2170	25	2120	68	24	2023
19	OD2120	2270	25	2220	68	24	2123
20	OD559	750	20	692	20	19	561

NOTES:

1. DRILL HOLES AS PER ASME B16.5 CLASS150.

REV 01	DATE	ALTERED APPROVED		DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
ZONE				CODE	C/M/F					
				TITLE	FLAT/FULL FACED FLANGE CL150 AS			CARD CODE	DRAWING No.	REV
								U 01	2-80-655-16024	00

20	PLATE T=20 ; OD750	2-80-655-16008	----- SA387GR11CL2		29	256
19	PLATE T=25 ; OD2270	2-80-655-16024	----- SA387GR11CL2		93	451
18	PLATE T=25 ; OD2170	2-80-655-16024	----- SA387GR11CL2		88	921
17	PLATE T=25 ; OD2070	2-80-655-16024	----- SA387GR11CL2		84	747
16	PLATE T=25 ; OD1970	2-80-655-16024	----- SA387GR11CL2		80	573
15	PLATE T=20 ; OD1870	2-80-655-16024	----- SA387GR11CL2		62	603
14	PLATE T=20 ; OD1770	2-80-655-16024	----- SA387GR11CL2		59	157
13	PLATE T=20 ; OD1670	2-80-655-16024	----- SA387GR11CL2		55	712
12	PLATE T=20 ; OD1570	2-80-655-16024	----- SA387GR11CL2		52	089
11	PLATE T=20 ; OD1470	2-80-655-16024	----- SA387GR11CL2		48	643
10	PLATE T=20 ; OD1370	2-80-655-16024	----- SA387GR11CL2		45	198
09	PLATE T=20 ; OD1270	2-80-655-16024	----- SA387GR11CL2		41	752
08	PLATE T=20 ; OD1170	2-80-655-16024	----- SA387GR11CL2		38	306
07	PLATE T=20 ; OD1115	2-80-655-16024	----- SA387GR11CL2		48	340
06	PLATE T=20 ; OD1015	2-80-655-16024	----- SA387GR11CL2		43	839
05	PLATE T=20 ; OD895	2-80-655-16024	----- SA387GR11CL2		34	825
04	PLATE T=20 ; OD780	2-80-655-16024	----- SA387GR11CL2		27	781
03	PLATE T=20 ; OD699	2-80-655-16024	----- SA387GR11CL2		27	146
02	PLATE T=20 ; OD635	2-80-655-16024	----- SA387GR11CL2		22	905
01	PLATE T=20 ; OD597	2-80-655-16024	----- SA387GR11CL2		22	597
VAR NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

CUSTOMER	INDIAN OIL CORPORATION LIMITED (HALDIA)					BHEL CUSTOMER NO: 7419	
CONSULTANT	ENGINEERS INDIA LIMITED (EIL) NEW DELHI						
NAME OF PROJECT	BS-VI, HALDIA						
	BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN M.P.K	SIGN -sd-	DATE 05.02.19	NO OF ITEMS
			CHD TRINADH	-sd-	05.02.19		
			APPD C.SARAVANAN	-sd-	05.02.19		